

# JULKISIVUTIILET & LAATAT



#### ABOUT US

We, the ABC Clinker Group, are a family-owned business in the brick and tile industry in Germany and can look back on around 130 years of experience. Today, our ABC Clinker Group is in the fifth generation and manufactures various brick products at six locations in Germany. Our product portfolio includes facing bricks, brick slips, ceramic facades, clay pavers, clinker roof tiles and floor ceramics.

#### SUSTAINABILITY

We produce sustainable natural building materials as environmentally friendly as possible. For this reason, we focus on low energy consumption in production with gentle, efficient use of resources and low material consumption.

The natural slate clay of the Tecklenburger Land forms the basic material of our ABC products - a valuable, genuine natural product!

#### VISIT OUR SHOWROOM "RINGOFEN" IN HÖRSTEL

In our showroom, the Ringofen, Dornierstr. 11 in Hörstel, we offer you numerous suggestions and various possibilities for your house construction. For an individual consultation we are available Monday to Friday from 08.30 am to 05.30 pm and Saturday from 09.00 am to 01.00 pm. For an appointment, you can reach us by phone at +49 (0) 54 59 / 93 43 11 or by e-mail at ausstellung@abc-klinker.de.





#### Features of our products



Frost-resistant







Weatherproof

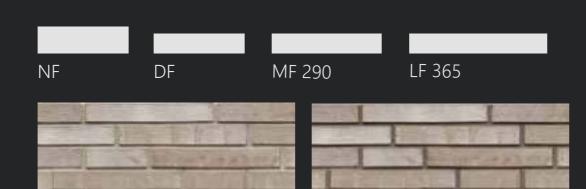








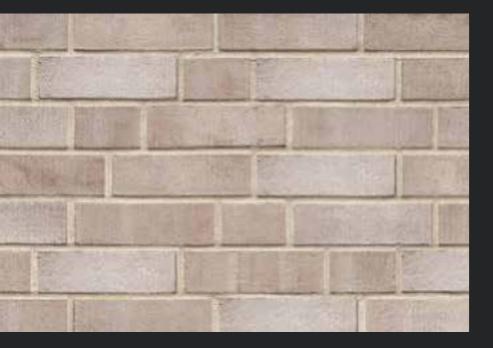
#### aquaterra Salinagrau











#### aquaterra Smart

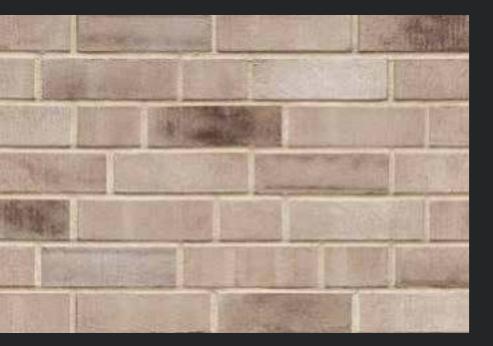
NF











### aquaterra Cavograu Kohle

NF

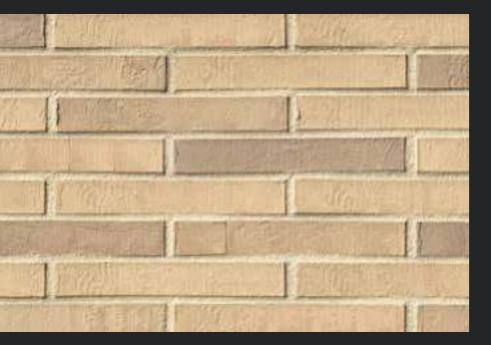






Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.





### aquaterra Colima









Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.

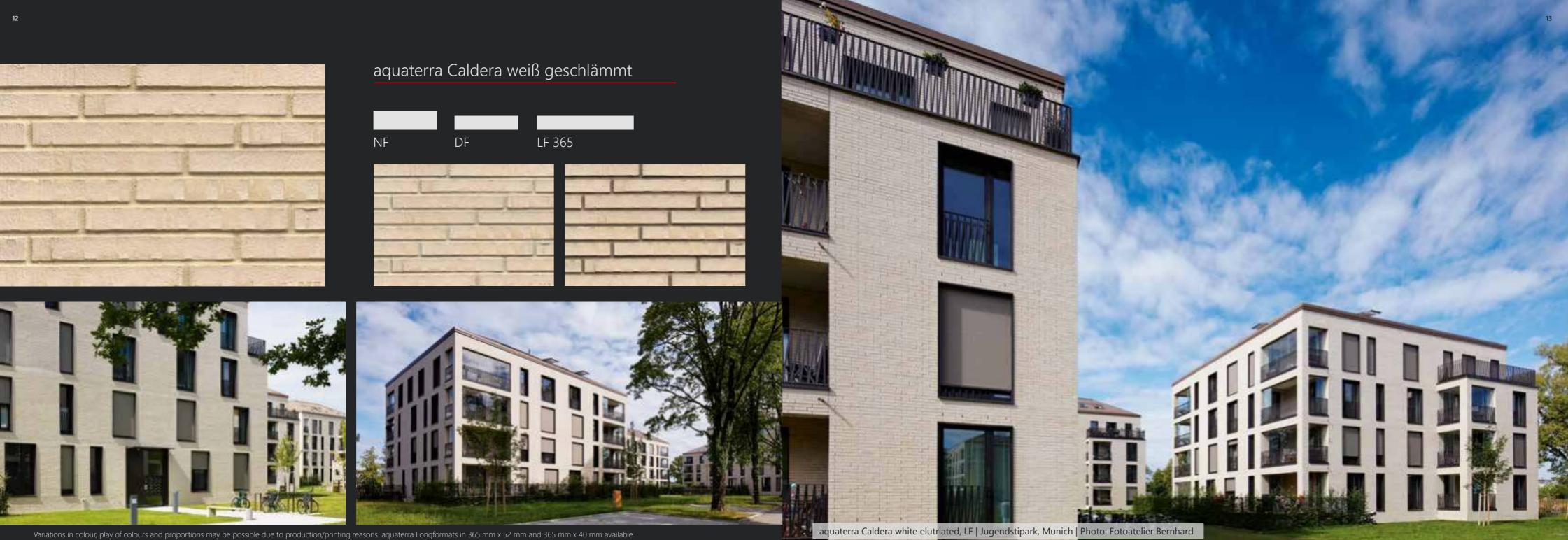








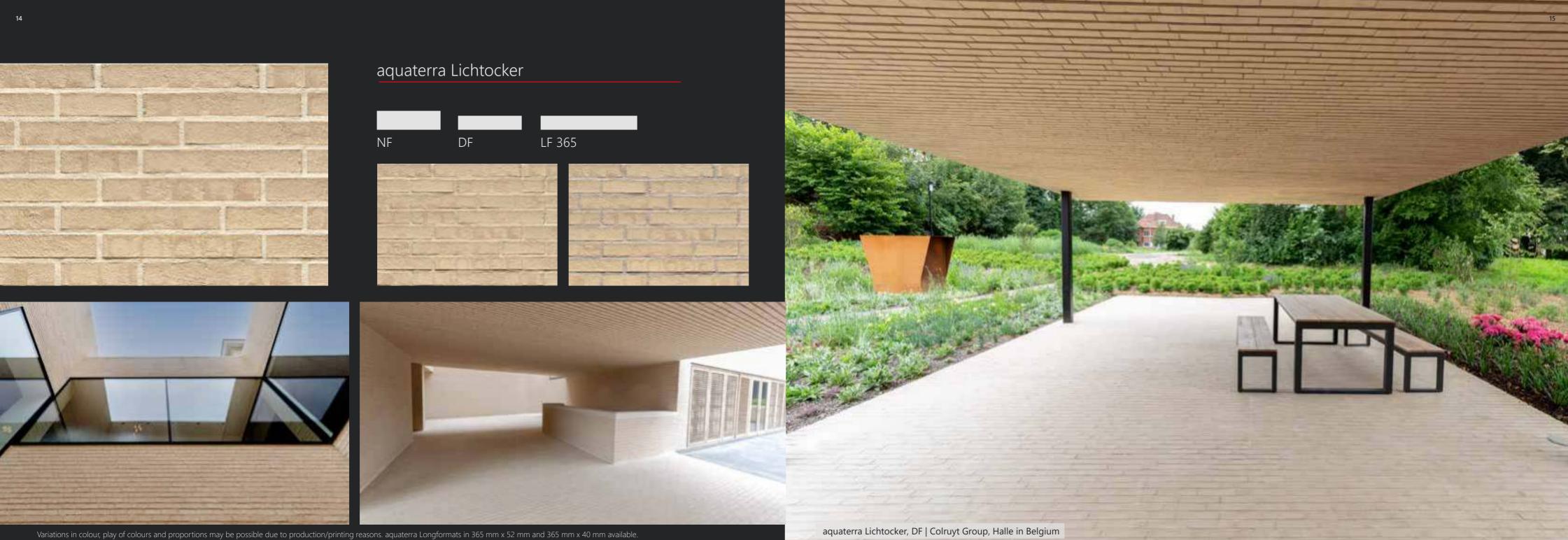




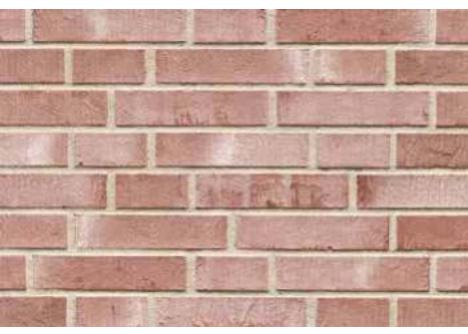






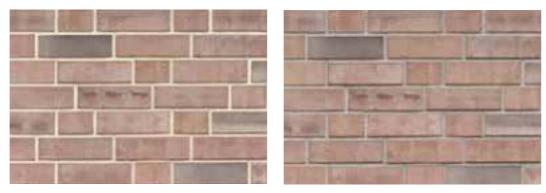






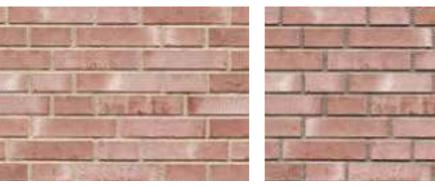
### aquaterra Stromboli





### aquaterra Feuerberg

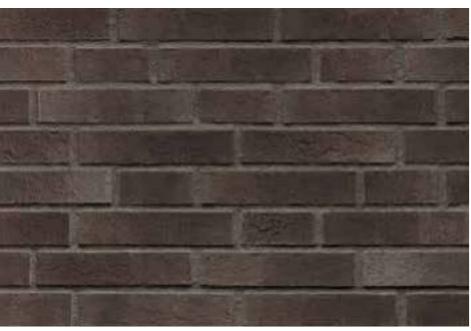






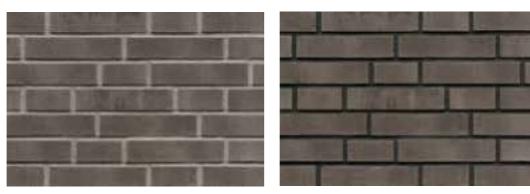






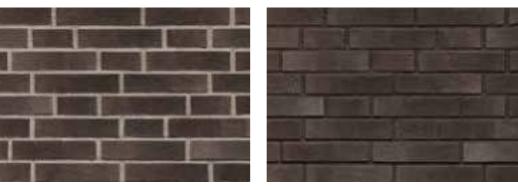
## aquaterra Ätnagrau





### aquaterra Rauchschwarz





Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra Longformats in 365 mm x 52 mm and 365 mm x 40 mm available.



aquaterra Rauchschwarz, DF | Dreieckshafen, Münster | Photo: Roland Borgmann Fotografie





#### Manufacta<sup>®</sup> Helsinki

waterstruck



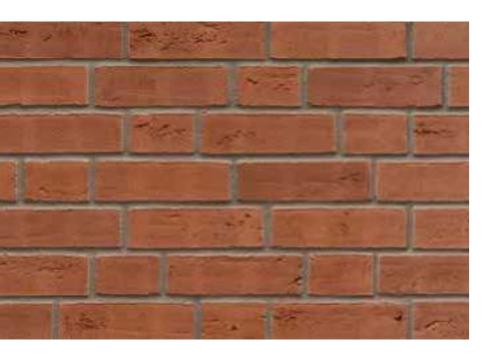


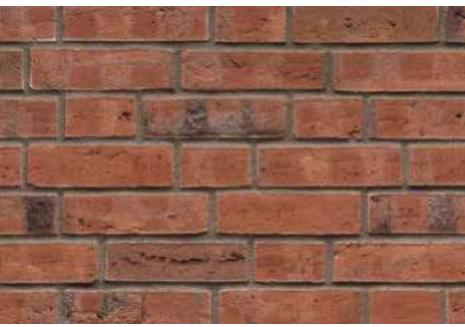
#### Manufacta® Stockholm





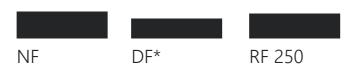


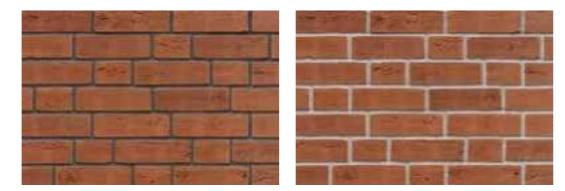




#### Manufacta® Westfalen ziegelrot

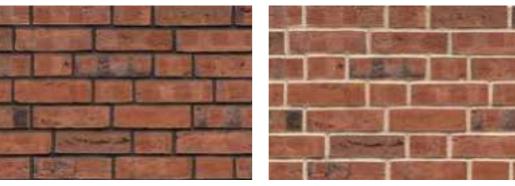
#### waterstruck

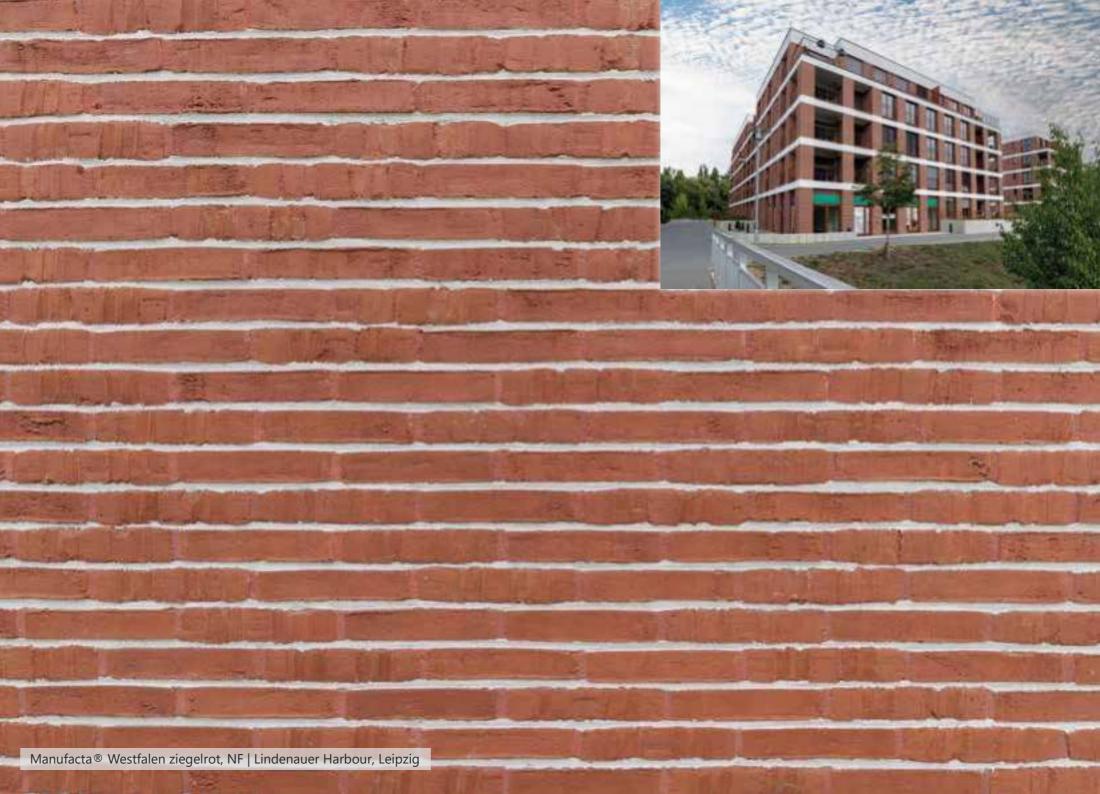


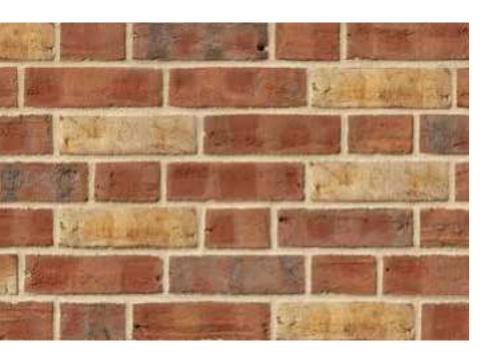


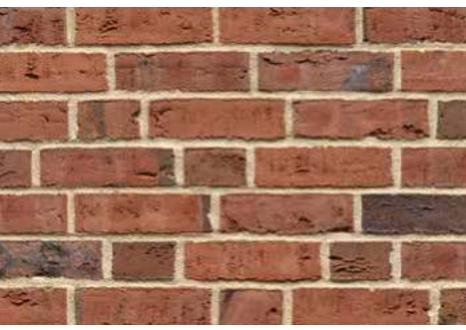
#### Manufacta® Westfalen rot Kohlebrand









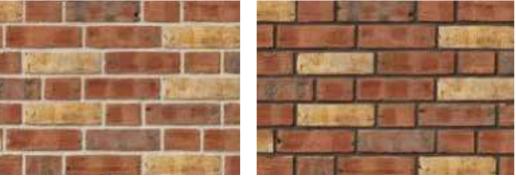


#### Manufacta<sup>®</sup> Kristiansand

waterstruck

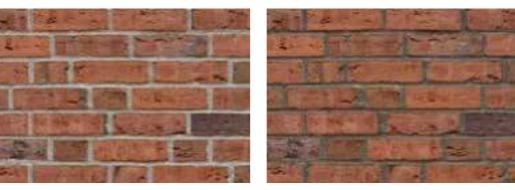




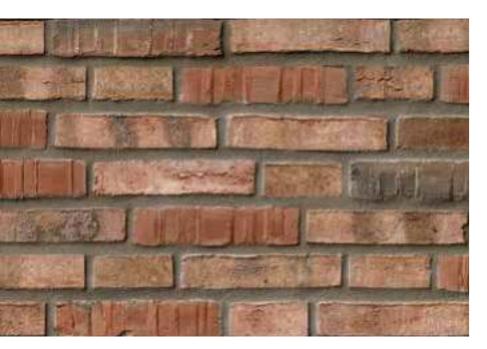


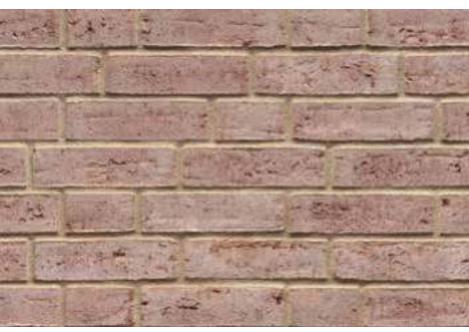
#### Manufacta<sup>®</sup> Wilsum rot Kohlebrand







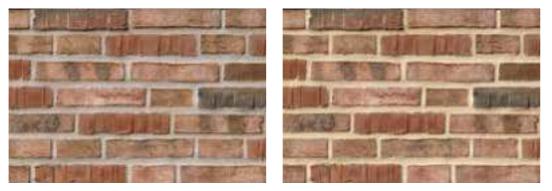




#### Manufacta® Stavanger coal

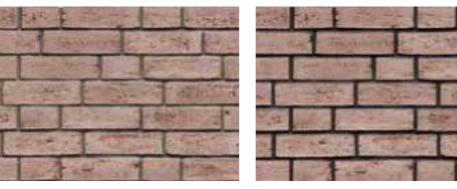
#### waterstruck + reverse facing





#### Manufacta® Stavanger











## Stendal beige-white

structure



NF



#### Cornbrash-Sandstein

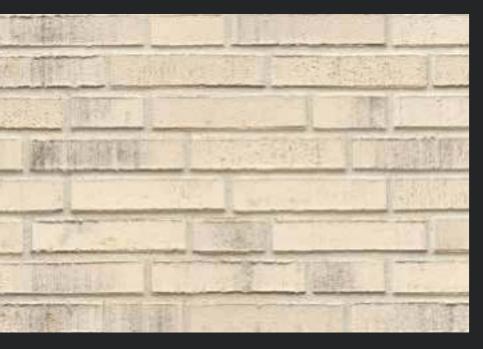
smooth

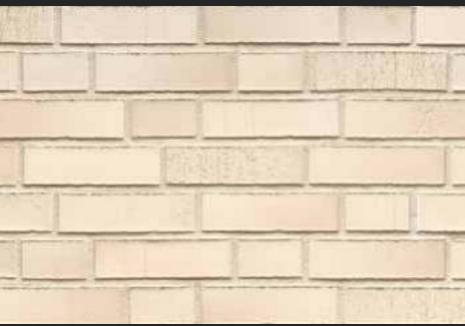
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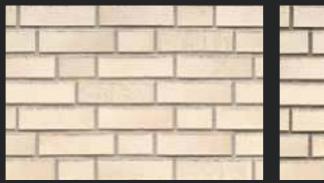
#### aspero Dover

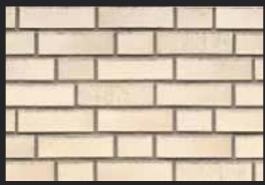




#### aspero Calais

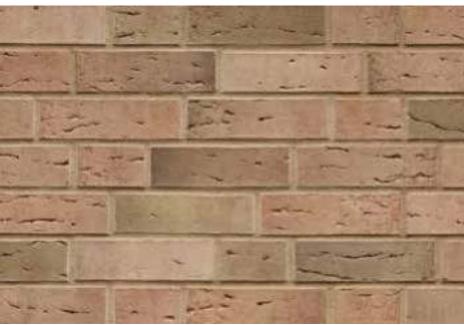
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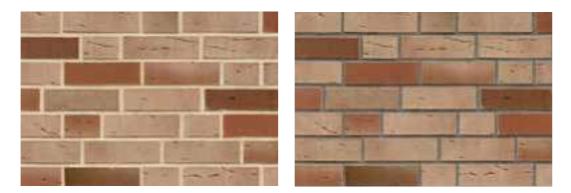
Variations in colour, play of colours and proportions may be possible due to production/printing reasons.

#### Grafschafter Barock sand varicoloured

waterstruck



NF



#### Grafschafter Barock sand varicoloured without red

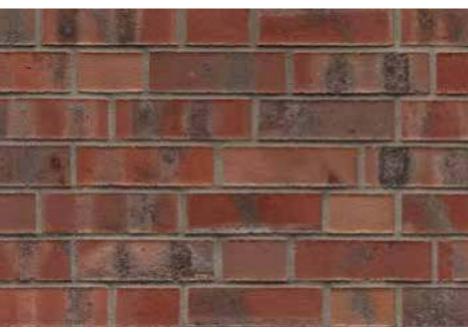








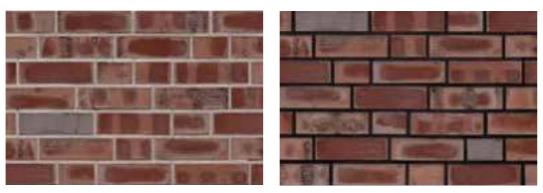




#### Brandenburg red varicoloured

smooth





### Helgoland red smelted

hademarscher











Brandenburg red varicoloured, NF | Shopping mall, Oldenbourg | Photo: Espendiller+Gnegel Designer



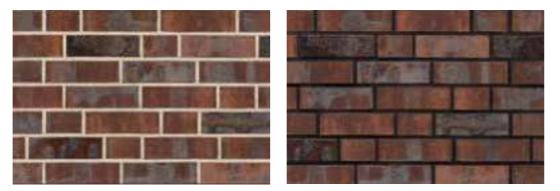


#### Wittenburg coal with sinter-smelting

smooth

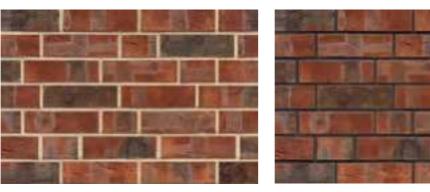






#### Wittenburg coal with sinter-smelting







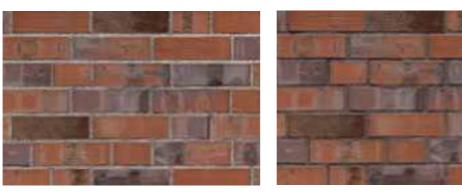




#### Schleswig blue varicoloured coal

Hamburg reverse facing





#### Holstein brown-blue coal

Hamburg reverse facing



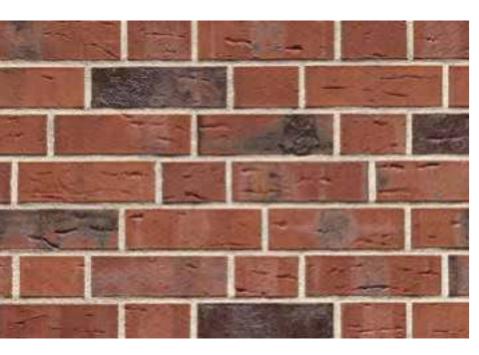


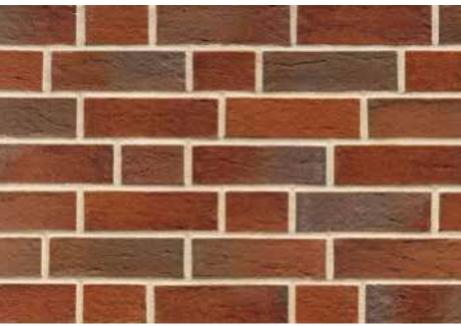




Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.







#### Grafschafter red coal

waterstruck



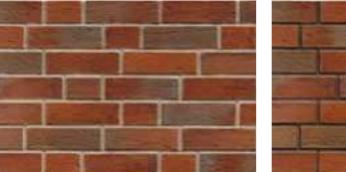
NF



#### Gravenhorster red varicoloured

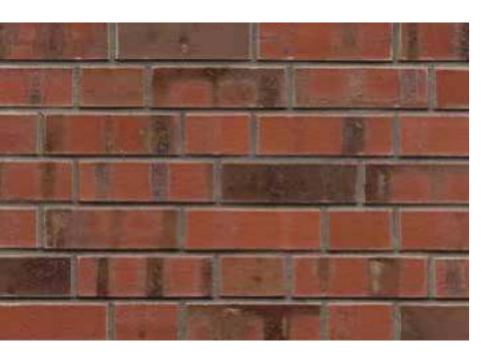
waterstruck-sanded

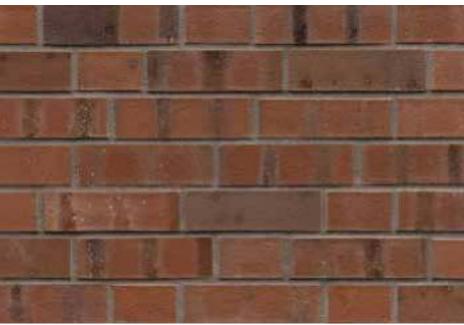










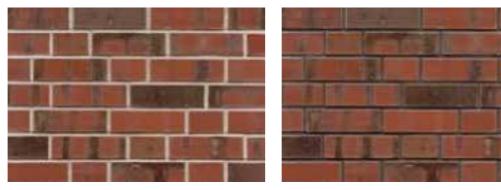


#### Baltrum red varicoloured smelted coal

smooth



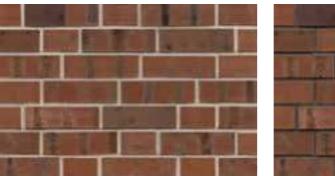




#### Büsum brwon smelted coal

smooth

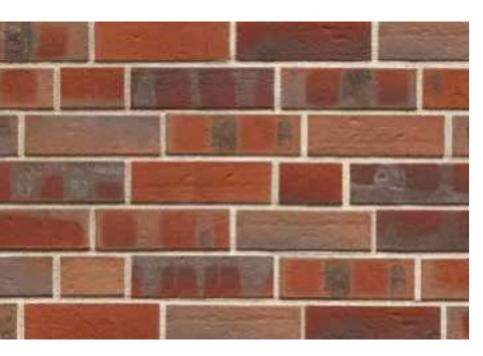


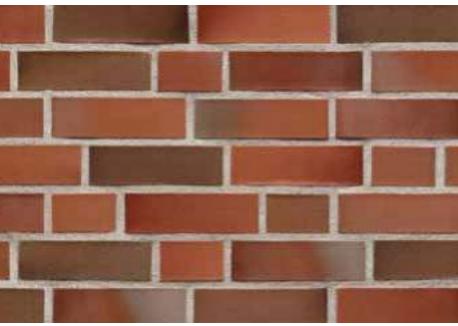








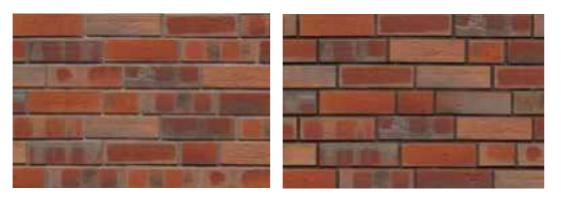




#### Emden red varicoloured coal

grain-sanded





#### Bremen red-iron varicoloured



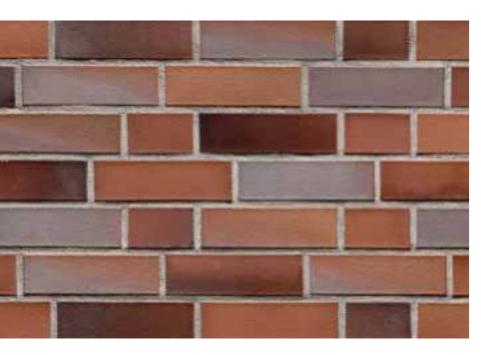


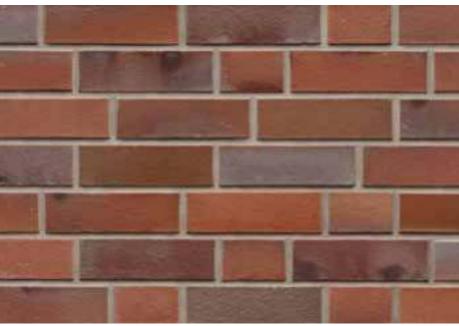


19.00



Emden red varicoloured coal, NF | PDA Planungsgruppe Dörenkämper+Ahling, Ostbevern | Photo: Espendiller+Gnegel Designer



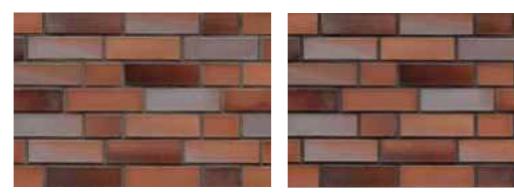


## Oldenburg red varicoloured

smooth



NF



### Oldenburg red varicoloured coal

smooth

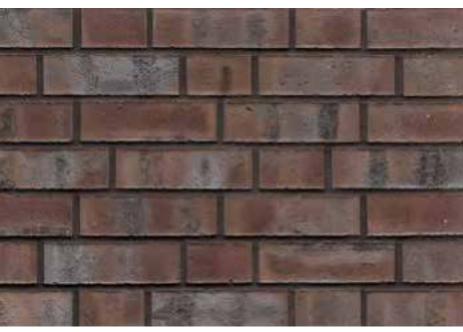
NF









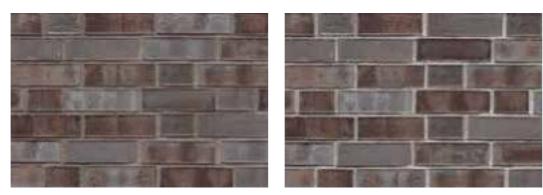


#### Föhr Lava coal

hademarscher



NF

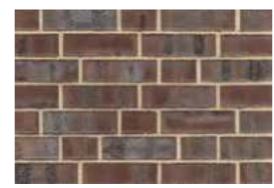


#### Juist brown smelted

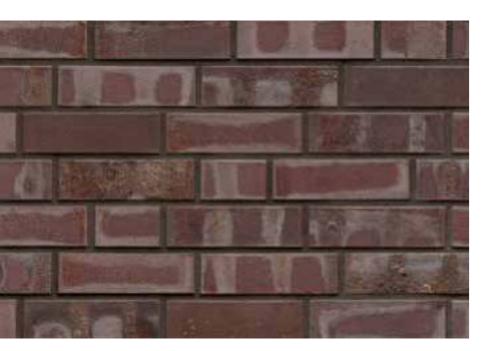
hademarscher

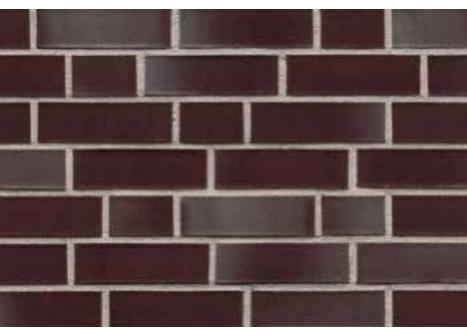










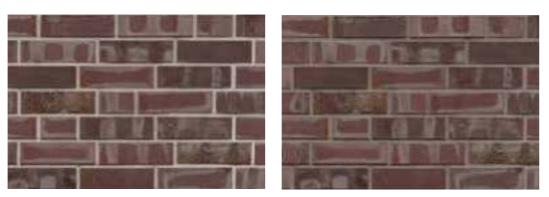


#### Husum red-blue varicoloured

smooth



NF



#### Dessau bordeaux-blue

smooth 2DF NF











#### Dresden black-blue varicoloured







#### Luna anthracite-grey flashed

smooth













## Atlantis grey-anthracite

smooth





#### Endeavour grey

smooth







Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.







#### Hamburg black-blue varicoloured\*

smooth





#### Hamburg black-blue varicoloured coal







Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us. Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



# ABC-Langformat<sup>®</sup>





#### Endeavour grey

smooth





### Atlantis grey-anthracite

smooth

LF 490



Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.



60



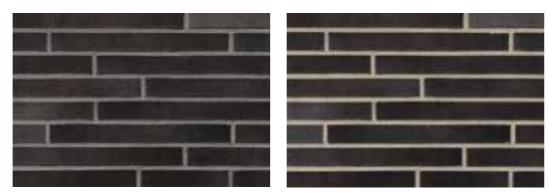


#### Hamburg black-blue varicoloured

smooth



LF 490



#### Hamburg black-blue varicoloured coal

smooth

LF 490

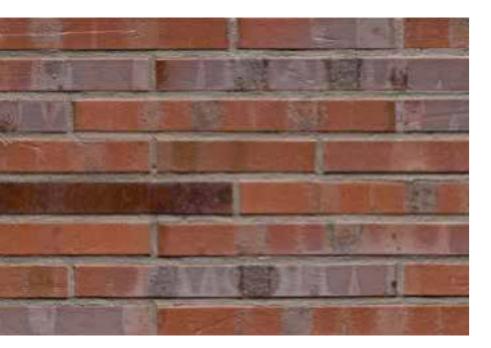


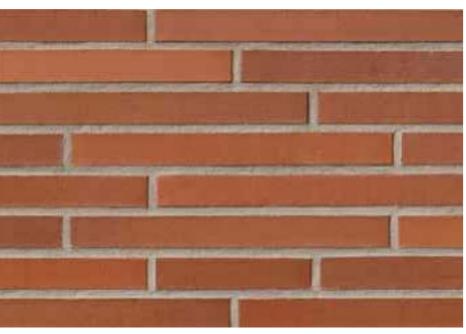


Variations in colour, play of colours and proportions may be possible due to production/printing reasons. Longformats in 490 mm x 71 mm and 490 mm x 52 mm available.





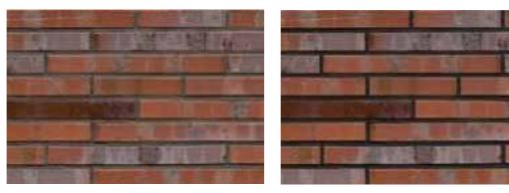




#### Schleswig blue varicoloured coal

Hamburg reverse facing





#### Sonnenrot\*

smooth

LF 490

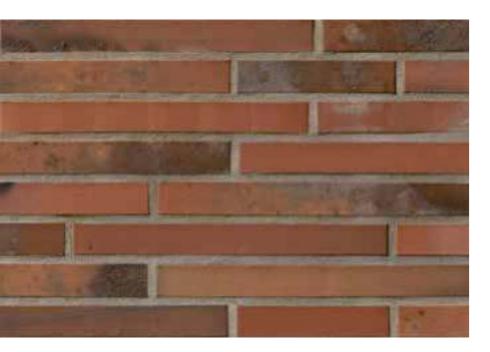




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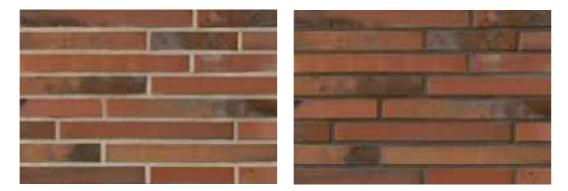


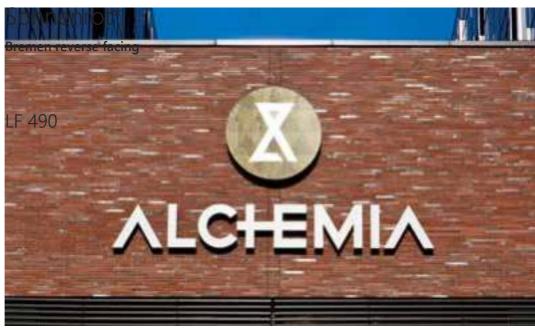
#### Red coal

smooth



LF 490





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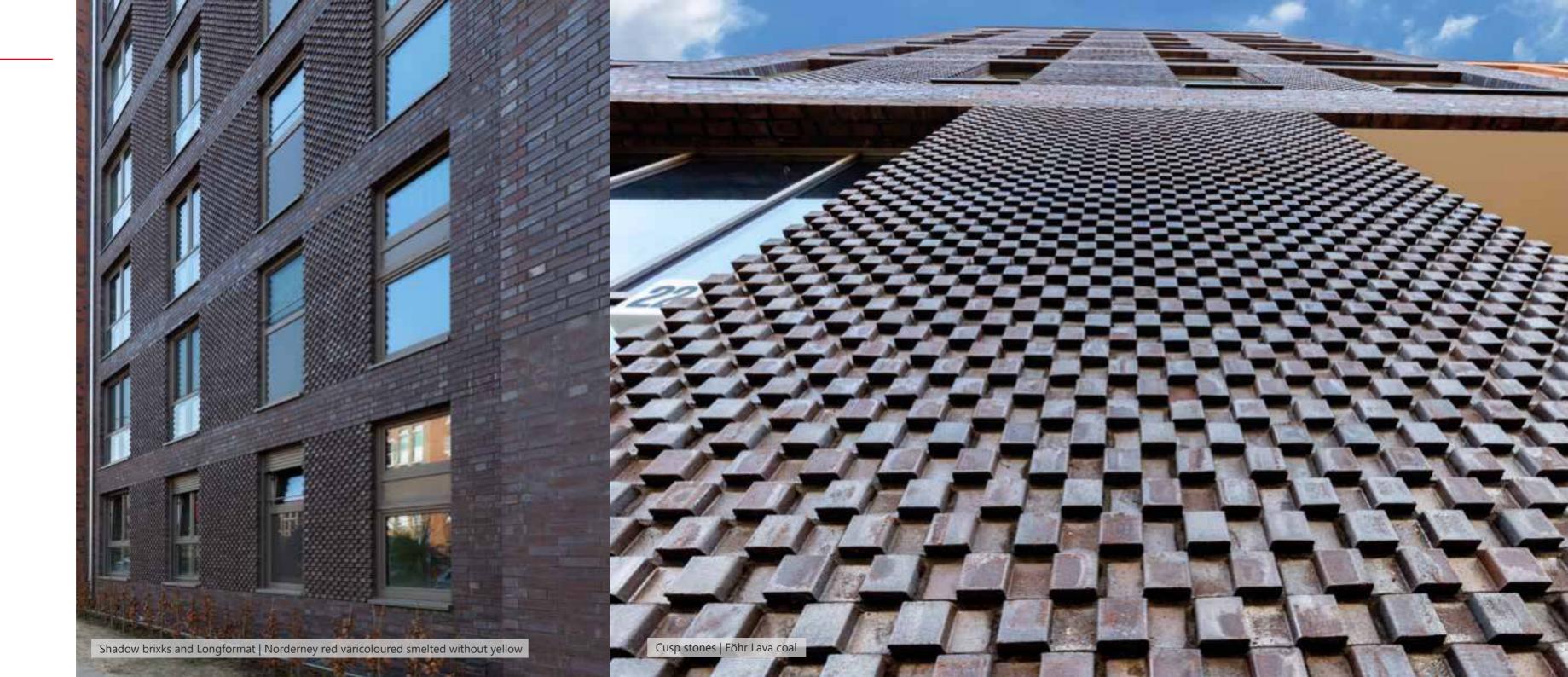
## Cusp stones

66









## Shadow play

Almere, Netherlands













## Shadow play/Longformat

Civic hall, Wettringen







Photo: Espendiller+Gnegel Designer

# Shaped bricks

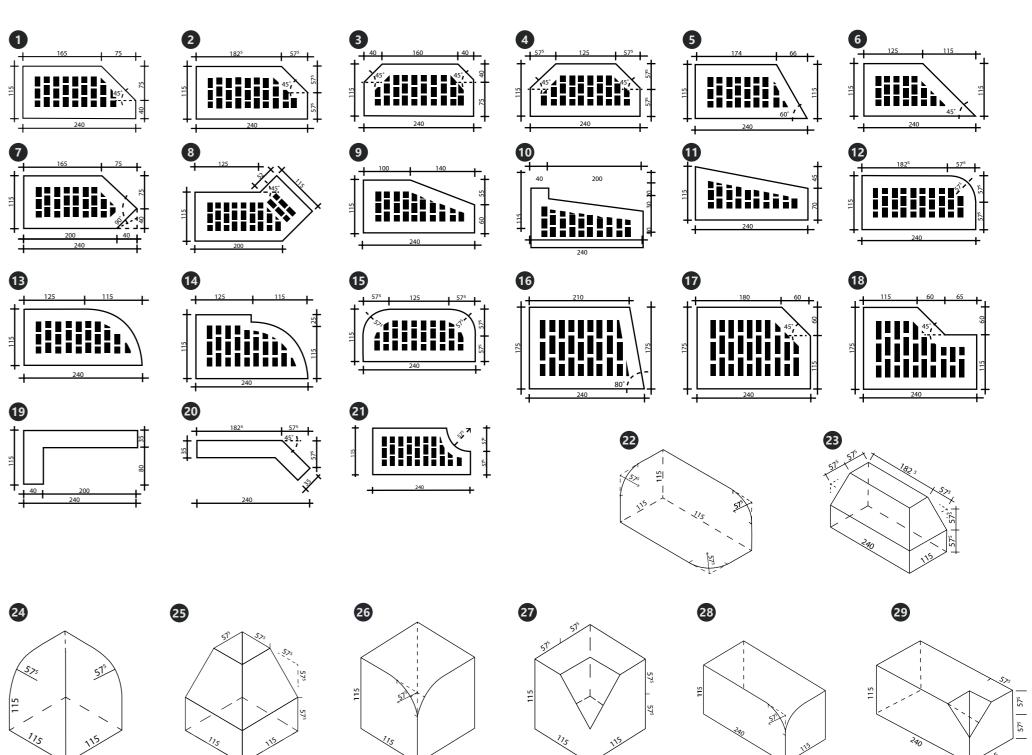
### ABC-special shaped bricks

In addition to the common formats produced by us and the shadow bricks and cusp clinkers shown on double page 60 / 61, we also produce other special shape clinkers, partly by hand.

These special-shaped bricks, with their convex or concave curves, with their cants and additional corners or angles, not only make it easy to master difficult architectural details such as window parapets or plinths; they also open up additional dimensions of the facade design.

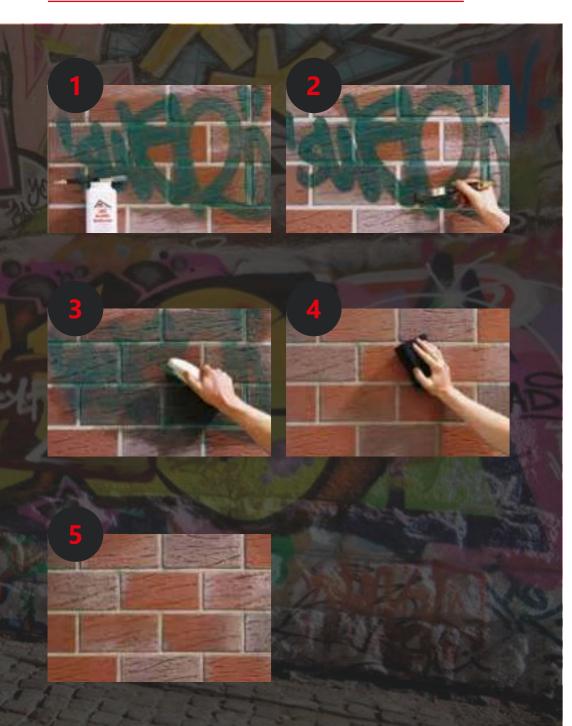






73

### ABC-Graffiti-Remover



### ABC-CLINKERS ARE GRAFFITI REMOVABLE

Graffiti can be easily removed from ABC-Clinkers with ABC-Graffiti-Remover.

It has become part of the appearance of our cities and villages, but it is rarely welcome. For one thing, it seldom meets the aesthetic taste of the house-wall owners, and for another, it is usually very cost-intensive to remove. Although the spraying, which is usually carried out at night, is hardly able to be prevented, one can at least ensure that it disappears as quickly as it came about through one's choice of building material for the outer wall.

Thanks to the extremely high firing temperatures during the manufacturing process, ABC clinker facing bricks have a surface that reliably prevents the ingress of moisture of all kinds - that goes for both rain and paint. This means that graffiti remains on the surface and can be removed guickly and easily with the ABC graffiti remover, and what's more, without leading residues. A façade with clinker facing bricks is not only beautiful and functional, but also robust and impervious.



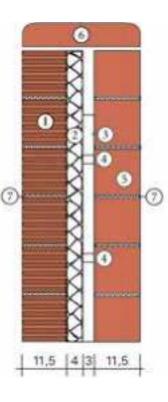
A noise barrier according to DIN 4109 consists of four layers: the first layer of sound-absorbing bricks facing the street with a hole percentage of about 30%, followed by a mineral fibreboard, 40-60 mm thick, and an air layer, as layers two and three.





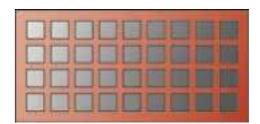
Our sound-absorbing bricks absorb noise in accordance with DIN 52212 and are excellently suited for constructing a noise barrier in accordance with DIN 4109.

The soundproofing brick in the double thin format can be combined with facing on the rear side in the double thin, normal and thin formats. Sound absorption coefficient in accordance with DIN 52212; resistance to stone impact of bricks for noise barriers in accordance with the Additional Technical Contractual Terms and Guidelines for Noise Barriers on Streets 8 (ZTV-Lsw 8).

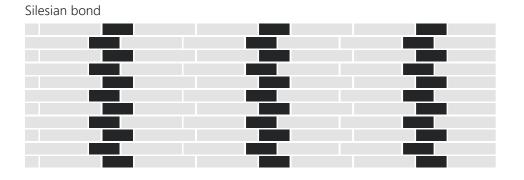


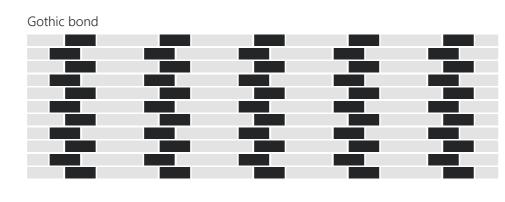
1	Sound-absorbing bricks in accordance with DIN EN 771-1, Double thin/normal/thin formats, red
2	Mineral fibreboard ISOVER Spahn 100 Si
3	30 mm air layer
4	Spacer
5	Rear-side facing as solid bricks in accordance with DIN EN 771-1, double thin/normal/thin formats
6	Brick covering in accordance with DIN EN 771-1
7	Mortar

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		and the second se	



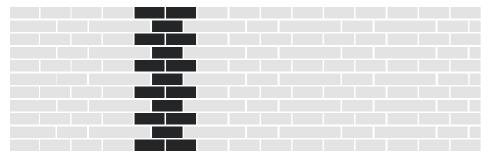
Square perforation Hole percentage 30%





Block bond

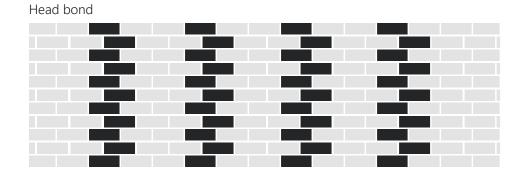
76



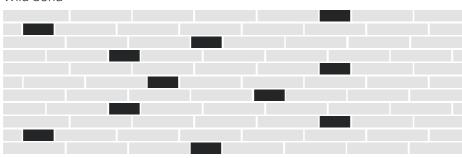
Märkischer bond

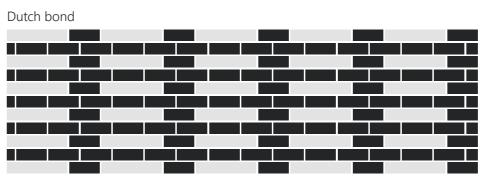




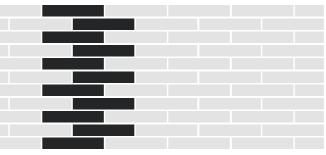


Wild bond

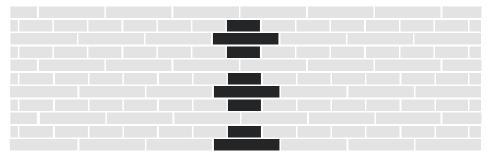




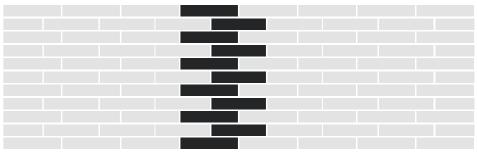
Stretching bond half stone moved



#### Cross bond



#### Stretching bond quarter stone moved



#### Stack bond

#### Grenadier bond



### Formats and bricks

#### AQUATERRA BRICKS

If water is added to the clay mass, it becomes soft and formable. This results in a smooth water-clay mixture from which our bricks are carefully brushed. The interplay between liquid and solid creates the characteristic and visual soft surface of our aquaterra series.



DF = Thin format Dimensions: 240 x 115 x 52 mm 64 bricks per m<sup>2</sup>



NF = Normal format Dimensions: 240 x 115 x 71 mm 48 bricks per m<sup>2</sup>



2DF = Double thin formatDimensions: 240 x 115 x 113 mm 32 bricks per m<sup>2</sup>



RF = Imperial format 61 Dimensions: 240 x 115 x 61 mm, 55 Stück bzw. 65 mm, 52 bricks per m<sup>2</sup>

RF = Imperial format 65 Dimensions: 250 x 120 x 65 mm 52 bricks per m<sup>2</sup>



3DF = Triple thin format Dimensions: 240 x 175 x 113 mm 32 bricks per m<sup>2</sup>

OF = Oldenbourg format Dimensions: 220 x 110 x 52 mm 70 bricks per  $m^2$ 



MF = Module format Dimensions: 290 x 90 x 52 mm 52 bricks per  $m^2$ 

LF = Long format 365 Dimensions: 365 x 115 x 40 mm 53 bricks per m<sup>2</sup>

LF = Long format 365 Dimensions: 365 x 115 x 52 mm 43 bricks per m<sup>2</sup>

LDF = Long format 490 Dimensions: 490 x 115 x 52 mm 32 bricks per m<sup>2</sup>



LNF = Long format 490 Dimensions: 490 x 115 x 71 mm 26 bricks per m<sup>2</sup>

#### EXTRUDED CLINKER

With extruded clinkers, the clay mass is pressed with great pressure to form an extrusion from which the blanks are cut off. In this way, this manufacturing process produces rather smooth, uniform clinkers. Depending on whether an additional surface effect is desired, the strand is sanded, grained or peeled.

#### WATERSTRUCK BRICKS

In the production of waterstruck bricks, the clay mass is filled into a form, pressed, and then brushed out of the form with the help of water. Water serves as a separating element - thus the name for this production method, to which we owe our unique Manufacta® facing bricks. This gives the bricks a water-brushed surface with an individual, partially roughened appearance.

If the format you are looking for is not listed, please do not hesitate to contact us. We also produce customised products.

We ask for your understanding that we require a certain order volume for such productions.

### Joint colour and joint pattern

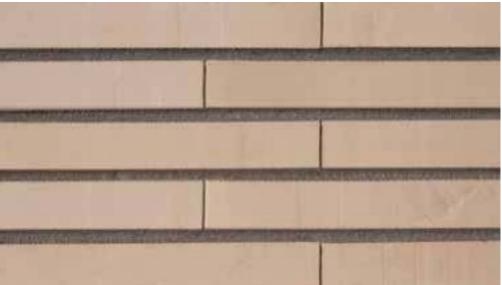
Red joint, without butt joint



Clinker and joint matched in colour



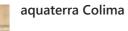
Dark horizontal joint in contrast, without butt joint

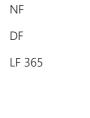


Grey joint, recessed

80







Plant Recke



aspero Bristol















NF DF LF 365

Plant Recke

NF

DF

LF 365

Plant Recke

aquaterra Caldera

white elutriated



aspero Dover

Manufacta® Kiruna

waterstruck



Sortings marked with \* can only be produced for the object sector if larger quantities are purchased. If you have any questions, please do not hesitate to contact us. Variations in colour, play of colours and proportions may be possible due to production/printing reasons. aquaterra LF 365 available in 365 x 52 mm und 365 x 40 mm. ABC-Langformat® 490 available in 490 x 71 mm und 490 x 52 mm.



#### Manufacta® Inari

waterstruck

DF\*

NF

Plant Recke



aquaterra Lipariweiß

NF

Plant Recke







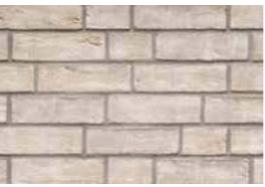


### NF DF

MF 290

240 x 100 x 71

Plant Recke





waterstruck

NF

DF\*





Glücksburg beige

waterstruck

NF



aquaterra Smart

NF 240 x 100 x 71

Plant Recke

NF



Minden Sandstein

structure

NF

NF

Plant Hörstel



aquaterra Cavograu coal

Cornbrash-Sandstein

smooth

NF

Plant Hörstel



#### Stendal beige-white

structure

Plant Recke

NF

Plant Hörstel



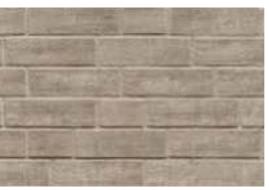
Lemgo coal

handshake-grained

NF

Plant Hörstel

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#### Lehrte grey vari-coloured

structure

NF

Plant Hörstel

coal

NF

DF\*

Plant Recke

waterstruck

Manufacta<sup>®</sup> Bergen



Manufacta® Kalmar

waterstruck

NF

DF\*

Plant Recke

Rheinland creme-yellow

smooth

nooth



INF

Plant Hörstel



3 24

32

### Manufacta® Kalmar coal\*

waterstruck

NF\*

DF\*



### St. Petersburg yellow coal

smooth

NF

Plant Schüttorf

Plant Recke



Bornholm yellow Danish coal

hademarscher NF

Plant Hollage



Grafschafter Barock sand varicoloured

waterstruck



Sylt Magma coal

hademarscher

NF DF



DF\*

Plant Recke



Grafschafter Barock sand varicoloured without red waterstruck NF

NF DF

aquaterra Feuerberg

LF 365

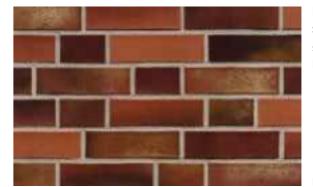
Plant Recke

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aquaterra Stromboli





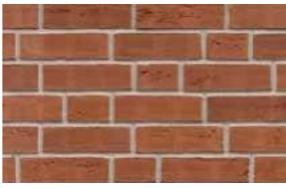
#### Norderney red varicoloured smelted

smooth NF

Plant Schüttorf



Norddeich red-blue sand vari-coloured grained-sanded NF



Manufacta® Westfalen brick-red waterstruck

NF

DF\*

RF 250x120x65

Plant Recke

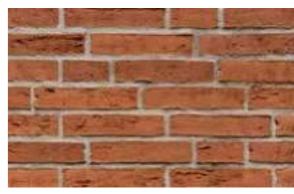




Plant Hollage

NE

DF\*



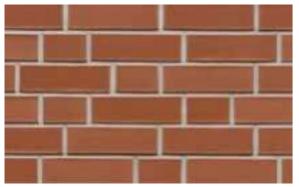
Manufacta® Wilsum brick-red waterstruck

NF

DF\*

lant Schüttorf

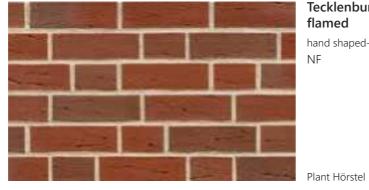
lant Recke



#### Münsterland red-nuanced

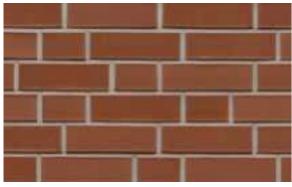
smooth NF

DE 2DF 3DF Plant Hörstel



#### Tecklenburg varicoloured flamed

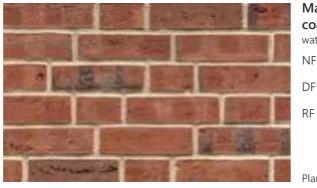
hand shaped-sanded



Artland red-nuanced smooth

NF DF RF 240x115x61 RF 240x115x56

Plant Hörstel

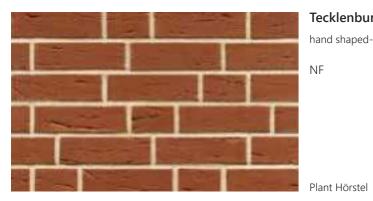


Manufacta® Westfalen red coal waterstruck

DF\*

RF 250x120x65

Plant Recke



#### Tecklenburg red-nuanced hand shaped-sanded

NF



Manufacta® Wilsum red coal

waterstruck

NF

DF\*

Plant Schüttorf

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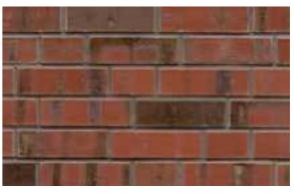


Manufacta® Stavanger coal + reverse facing waterstruck

DF\*

NF

Plant Schüttorf



Baltrum red varicoloured smelted coal

smooth NF

DF

Plant Hollage

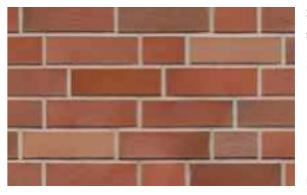


Grafschafter red coal





NF



Schwerin red varicoloured

smooth

NF

Plant Hollage





Plant Hollage



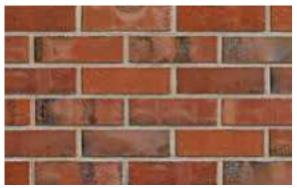
Ammerland red varicoloured

grained-sanded

NIE

2DF

Plant Hörstel



Artland red coal hademarscher

NF

Plant Hollage

smooth

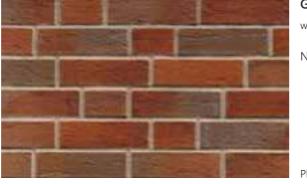
NF

2DF

DF

Plant Schüttorf

Plant Hörstel

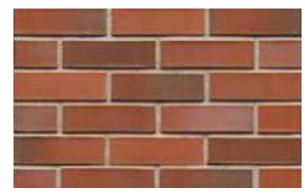


Gravenhorster red varicoloured

waterstruck

NF

Plant Hörstel



Ammerland red varicoloured

NF

Bremen red-iron varicoloured

smooth

2DF

Plant Hörstel







Emden red varicoloured coal grained-sanded

NF

DF

Plant Hollage

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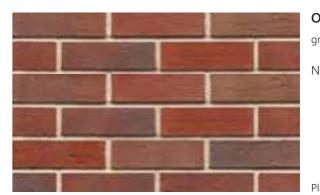


#### Bevergern blue varicoloured

stripped

NF

Plant Hörstel



#### Oldenburg red varicoloured

grained-sanded

NF

Plant Hollage



Bevergern blue varicoloured

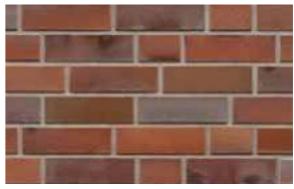
NF





2DF

Plant Hörstel

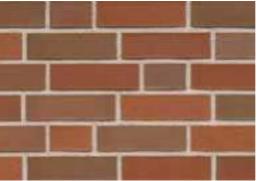


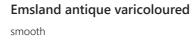
Oldenburg red varicoloured

smooth

NF

Plant Hollage





NF

2DF 3DF

Plant Hörstel



#### Oldenburg red varicoloured coal

smooth NF

Plant Hollage



#### Schleswig blue varicoloured coal

Hamburg reverse facing NF

DF

Plant Schüttorf



Wittenburg coal with sinter-smelting smooth

OF

Plant Schüttorf



Holstein brown varicoloured with sinter-smelting Hamburg reverse facing NF

Helgoland red smelted

hademarscher

NF

Plant Schüttorf



Wittenburg coal with sinter-smelting waterstruck NF

Plant Schüttorf



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Manufacta® Hanseatic waterstruck

DF\*

Plant Recke

90



Brandenburg red varicoloured with yellow

smooth NF

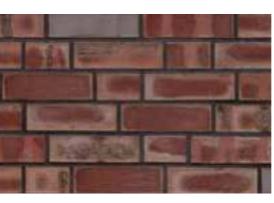
Plant Hollage



#### Oldenburg blue-brown varicoloured coal

smooth NF

Plant Hollage



Brandenburg red varicoloured

NF







Juist brown smelted

hademarscher

NF

Plant Schüttorf



#### Büsum brown varicoloured smelted coal

smooth NF

Plant Hollage

DF



Manufacta® Leeds

waterstruck

NF\* DF\*

Werk Recke

Plant Hollage



#### Amrum brown varicoloured

hademarscher

NF

Plant Hollage



Aachen brown

Werk Hörstel



Grafschafter Moorbrand

waterstruck

Plant Schüttorf

NF



Föhr Lava coal

hademarscher

Plant Hollage



Torfmoor blue varicoloured waterstruck-sanded

NF

Werk Hörstel



Trier anthracite-brown varicoloured flamed smooth

2DF

Plant Hörstel

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#### Gotha aubergine smelted

smooth

NF

Plant Hollage



#### Bern red-blue-brown varicoloured

smooth

NF

Plant Hörstel



Husum red-blue varicoloured

smooth NF



Dessau bordeaux-blue

smooth

2DF

Plant Hörstel



#### Weimar aubergine coal

smooth

Plant Hollage

Plant Hollage

NF



Leipzig aubergine coal smooth

NF



#### Manufacta® Narvik

waterstruck NF

DF\*

Plant Recke



Atlantis grey-anthracite

MF 290

Plant Schüttorf



Manufacta® Trondheim

waterstruck

NF DF\*



Endeavour grey

smooth

MF 290

Plant Schüttorf



#### aquaterra Ätnagrau

NF

Plant Recke



Manufacta® Dublin waterstruck

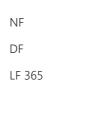
DF\*

Werk Recke

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#### aquaterra Rauchschwarz



Plant Recke

#### Dresden black-blue varicoloured

smooth

NF

2DF

Plant Hörstel

#### Luna anthracite-grey flashed smooth

NF



#### Hamburg black-blue varicoloured coal

smooth NF

DF

2DF

Plant Schüttorf



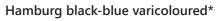
#### Ahrensburg black-blue varicoloured smooth

NF

Plant Hörstel

Plant Hörstel





smooth

NF\*

2DF\*

## Colour range ABC-Langformat®



#### St. Petersburg\* smooth

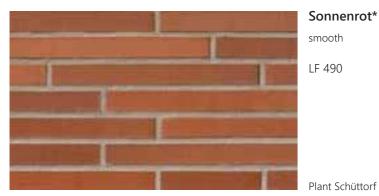
LF 490

Plant Schüttorf



#### Schleswig blue varicoloured coal

Hamburg reverse facing LF 490





Endeavour grey

Plant Schüttorf

LF 490

Plant Schüttorf



Endeavour grey smooth

LF 490



Atlantis grey-anthracite smooth

LF 490

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Hamburg black-blue varicoloured coal

smooth LF 490

Plant Schüttorf



Hamburg black-blue varicoloured

LF 490

### Our product range













Facing bricks

Brick slips

ABC-NORDIC®

Clay pavers

Clinker roof tiles

Floor ceramics







Jälleenmyynti Novenberg Oy info@novenberg.fi









DIN EN 771-1 (DIN V 20000-401) DIN 4051 DIN EN 1344